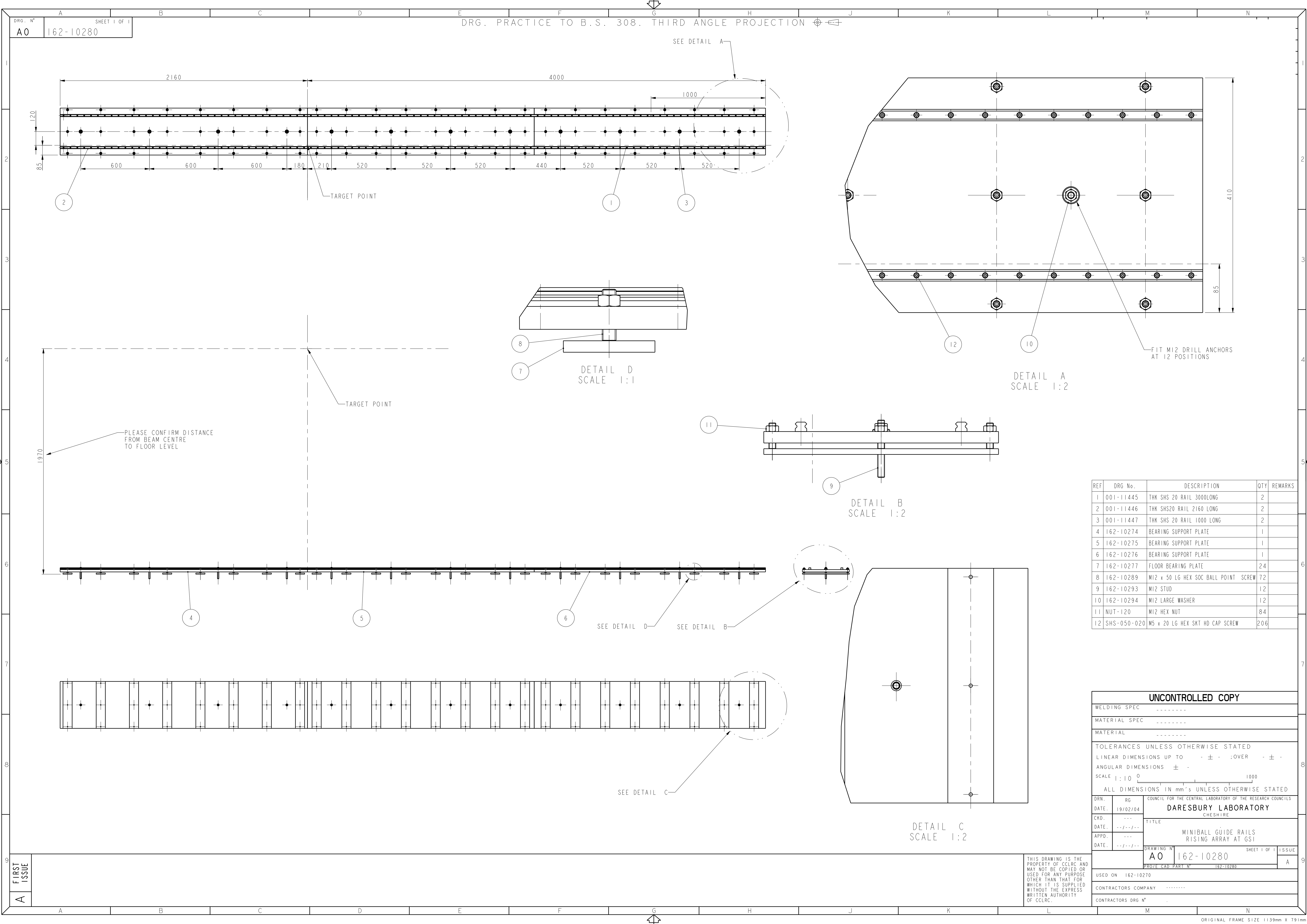




| REF | DRG No.     | DESCRIPTION                          | QTY | REMARKS |
|-----|-------------|--------------------------------------|-----|---------|
| 1   | 001-11445   | THK SHS 20 RAIL 3000LONG             | 2   |         |
| 2   | 001-11446   | THK SHS20 RAIL 2160 LONG             | 2   |         |
| 3   | 001-11447   | THK SHS 20 RAIL 1000 LONG            | 2   |         |
| 4   | 162-10274   | BEARING SUPPORT PLATE                | 1   |         |
| 5   | 162-10275   | BEARING SUPPORT PLATE                | 1   |         |
| 6   | 162-10276   | BEARING SUPPORT PLATE                | 1   |         |
| 7   | 162-10277   | FLOOR BEARING PLATE                  | 24  |         |
| 8   | 162-10289   | M12 x 50 LG HEX SOC BALL POINT SCREW | 72  |         |
| 9   | 162-10293   | M12 STUD                             | 12  |         |
| 10  | 162-10294   | M12 LARGE WASHER                     | 12  |         |
| 11  | NUT-120     | M12 HEX NUT                          | 84  |         |
| 12  | SHS-050-020 | M5 x 20 LG HEX SKT HD CAP SCREW      | 206 |         |

|                                                |             |                                                             |  |
|------------------------------------------------|-------------|-------------------------------------------------------------|--|
| UNCONTROLLED COPY                              |             |                                                             |  |
| WELDING SPEC -----                             |             |                                                             |  |
| MATERIAL SPEC -----                            |             |                                                             |  |
| MATERIAL -----                                 |             |                                                             |  |
| TOLERANCES UNLESS OTHERWISE STATED             |             |                                                             |  |
| LINEAR DIMENSIONS UP TO ± ; OVER ±             |             |                                                             |  |
| ANGULAR DIMENSIONS ±                           |             |                                                             |  |
| SCALE 1:10 0 1000                              |             |                                                             |  |
| ALL DIMENSIONS IN mm's UNLESS OTHERWISE STATED |             |                                                             |  |
| DRN.                                           | RG          | COUNCIL FOR THE CENTRAL LABORATORY OF THE RESEARCH COUNCILS |  |
| DATE.                                          | 19/02/04    | DARESBUURY LABORATORY                                       |  |
| CKD.                                           | ---         | CHESHIRE                                                    |  |
| DATE.                                          | ---/---/--- | TITLE                                                       |  |
| APPD.                                          | ---         | MINIBALL GUIDE RAILS                                        |  |
| DATE.                                          | ---/---/--- | RISING ARRAY AT GSI                                         |  |
| DRAWING N°                                     |             | SHEET 1 OF 1                                                |  |
| A0                                             |             | 162-10280                                                   |  |
| PROVE CAD PART N°                              |             | 162-10280                                                   |  |
| USED ON 162-10270                              |             |                                                             |  |
| CONTRACTORS COMPANY -----                      |             |                                                             |  |
| CONTRACTORS DRG N° -----                       |             |                                                             |  |

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A FIRST ISSUE