



N.B
THIS IS AN EXISTING PART DESIGNED AT DARESBURY LABORATORY.
THE NEW HOLES SHOWN ON THIS DRAWING HAVE BEEN INCLUDED
FOR THE RISING STOPPED BEAM CONFIGURATION HENCE A LIVERPOOL
UNIVERSITY DRAWING SHEET HAS BEEN USED FOR THIS CHANGE.

| | | | | | | THE | | SITY OF MENT OF PH | | RPOO | <u> </u> |
|--|---|-----------|---------------------------------------|----------|-------------------|-----------------------------------|-------|-----------------------|----------|-----------|----------|
| | | | | | | PROJECT | RISIN | G STOPPED | BEAM | | |
| UNLESS OTHERWISE SPECIFIED:- | METRIC SCREW THREADS TO BS3643 CLASS 6H/6g | | ACTICE AND TOLERANCE TION TO BS308 | WELDING | SYMBOLS TO BS 499 | TITLE | | · (D II) | ` | | |
| ALL DIMENSIONS IN MILLIMETRES SURFACE TEXTURE VALUES IN MICROMETRES | TOLERANCES UNLESS OTHERWISE SPECIFIED | MATERIAL | - | DRAWN | SDP | OUTER RAIL PLATE (2760 LONG) (R.F | | | | (K . H) | |
| SURFACE TEXTURE TO BE - | MACHINED DIMS. ± - | SPEC | - | DATE | 13-Dec-05 | DRAWING NUMB | | 0216 | | ARRGT. DF | |
| MACHINE ALL OVER OR WHERE MARKED \checkmark | ANGULAR ± -° | TREATMENT | - | CHECKED | - | 162-10216 NP44-01 | | | | -001 | |
| REMOVE BURRS AND BREAK SHARP EDGES | DO NOT SCALE | FINISH | - | APPROVED | - | SHEET | OF | SHEETS | SCALE:0. | 250 | TAI |

| | | MODIFICATION | NNS | | | | |
|-------|-----------|--------------|-------------|------|--|--|--|
| ISSUE | DATE | NAME | DESCRIPTION | | | | |
| Α | 13-Dec-05 | SDP | FIRST | ISSU | | | |
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