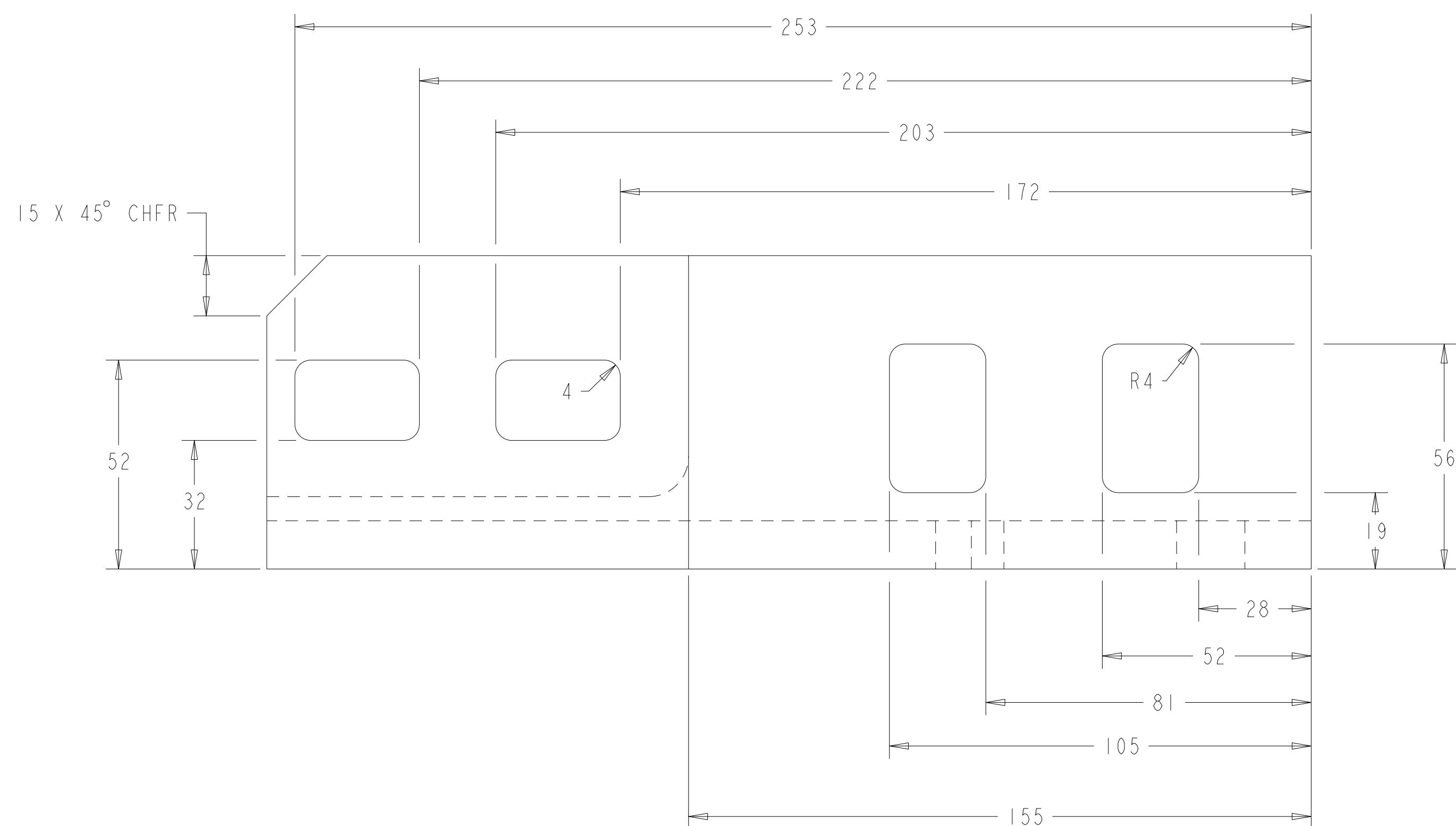
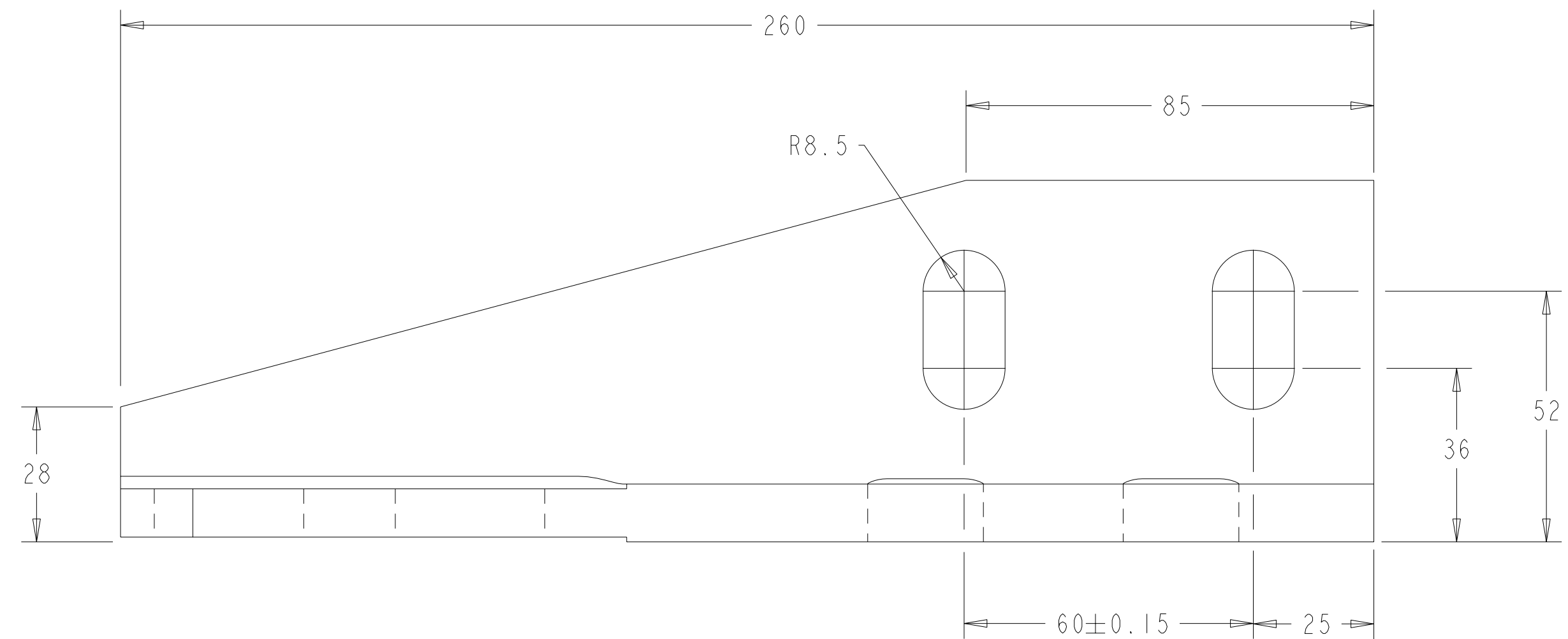
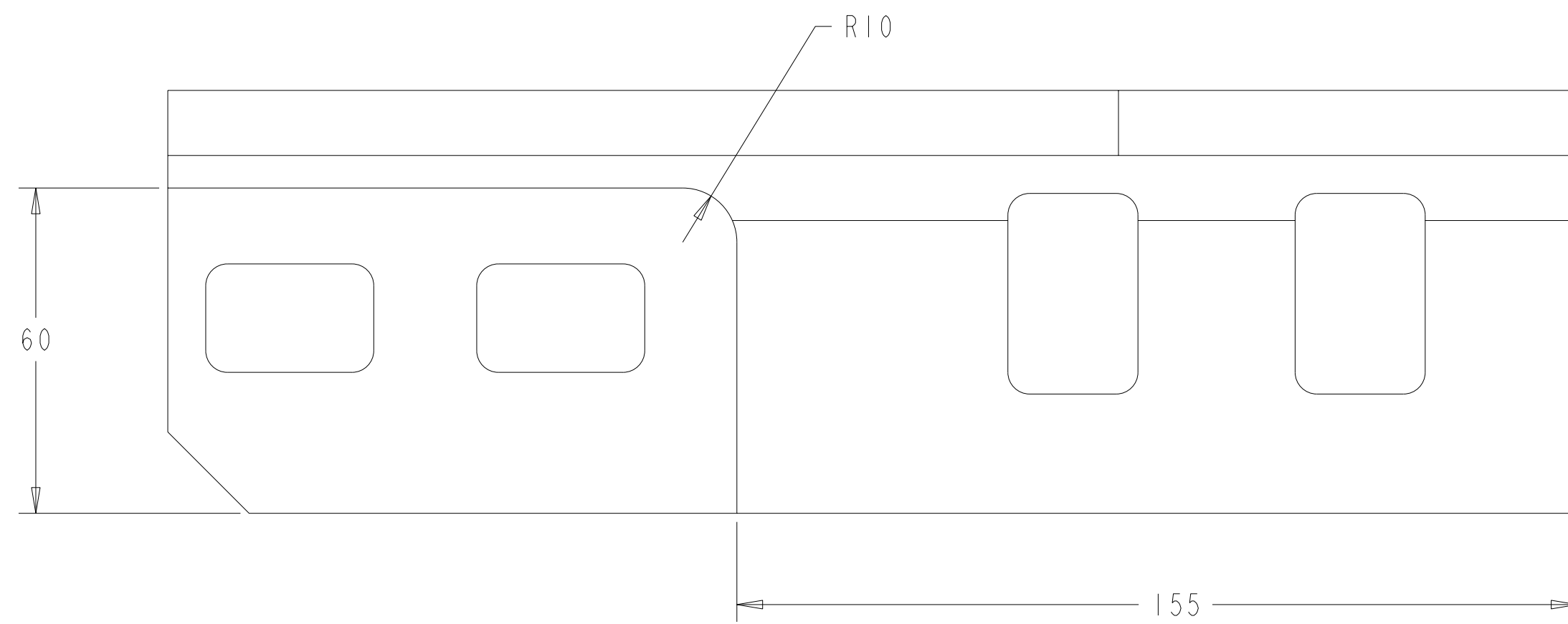




1. FINISH : 1 COAT PRIMER, 1 COAT UNDERCOAT AND 1 COAT BLUE GLOSS PAINT.

A	14-Dec-05	O. SEDDON	FIRST ISSUE
ISSUE	DATE	NAME	DESCRIPTION
MODIFICATIONS			

UNLESS OTHERWISE SPECIFIED:- ALL DIMENSIONS IN MILLIMETRES SURFACE TEXTURE VALUES IN MICROMETRES SURFACE TEXTURE TO BE N8 ✓ MACHINE ALL OVER OR WHERE MARKED ✓	METRIC SCREW THREADS TO BS3643 CLASS 6H/6g	DRAWING PRACTICE AND TOLERANCE INTERPRETATION TO BS308		WELDING SYMBOLS TO BS 499		TITLE CARRIAGE TO LEADSCREW BRACKET (R.H)					
	TOLERANCES UNLESS OTHERWISE SPECIFIED	MATERIAL	MILD STEEL	DRAWN	D. SEDDON	DRAWING NUMBER NP44-01-420 ARRGT. DRAWING NP44-01-001					
	MACHINED DIMS. ± 0.25	SPEC	BS 5950	DATE	14-Dec-05						
	ANGULAR ± 0.15 °	TREATMENT	-	CHECKED	-						
REMOVE BURRS AND BREAK SHARP EDGES	DO NOT SCALE	FINISH	SEE NOTES	APPROVED	-	SHEET 1	OF	1 SHEETS	SCALE: 1:1.000	A1	